

5/15

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DART AEROSPACE LTD	Work Order:	22817
Description: Support	Part Number:	D3379-1
B 05.03.28 10 11		
Dwg: D3379 Rev. A page 2	Qty:	10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JL	05.05.25	10
2	MV	Cut blank: 2.00" x 1.00" x 3.750" long Material: 1010-1025 Steel Bar (M1010-B1.000x02.000) Identify for D3379-1	JL	05/06/01	10
3	MV	Machine as per Folio FA502 and Dwg D3379 Identify as D3379-1	En	05/06/02	10
4	QC2	Inspect parts as they come off the CNC machine	En	05/06/02	10
5	QC8	Second check	En	05/06/02	10
6	MV	Deburr	En	05/06/02	10
7	QC5	Inspect work to Step 6	En	05/06/02	10
8	ST	Identify and Stock	En	05/06/03	10
9	AC	Cost / part 15.15	Sut	05.06.07	10
10	DC	Close W/O 15.13 Inspect Level 21	JL	05/06/07	10

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD		Work Order:	22817
Description: Support		Part Number:	D3379-1
Inspection Dwg: D3379 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.970	+/-0.030	1.965	✓			
R0.423	+/-0.010	0.422	✓			
2.937 2.937	+/-0.030	2.934	✓			
1.00	+/-0.030	0.999	✓			
0.250	+/-0.010	0.248	✓			
1.400	+/-0.030	1.400	✓			
Ø0.688	+0.005/-0.000	0.689	✓			cannot measure accuracy
Ø0.516	+0.005/-0.000	0.516	✓			
2.142	+/-0.010	2.139	✓			
0.547	+/-0.010	0.543	✓			
30°	+/-0.5°	30°	✓			
70°	+/-0.5°	70°	✓			
0.422	±0.010	0.420	✓			

Measured by: <i>EP</i>	Audited by: <i>ML</i>	Prototype Approval:	N/A
Date: 05/06/02	Date: 05/06/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.26	New Issue	KJ/JLM	<i>[Signature]</i>

RELEASED
 04/05/03

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 23, 2005
07:09 am

Work Order No : 0022817
Project Name : D3379-1
Project For : WK515
Work Order Type : Main
Main WO Number :
House Part Number : D3379-1
Description : Support
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 03-22-05
Est Finish Date : 04-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

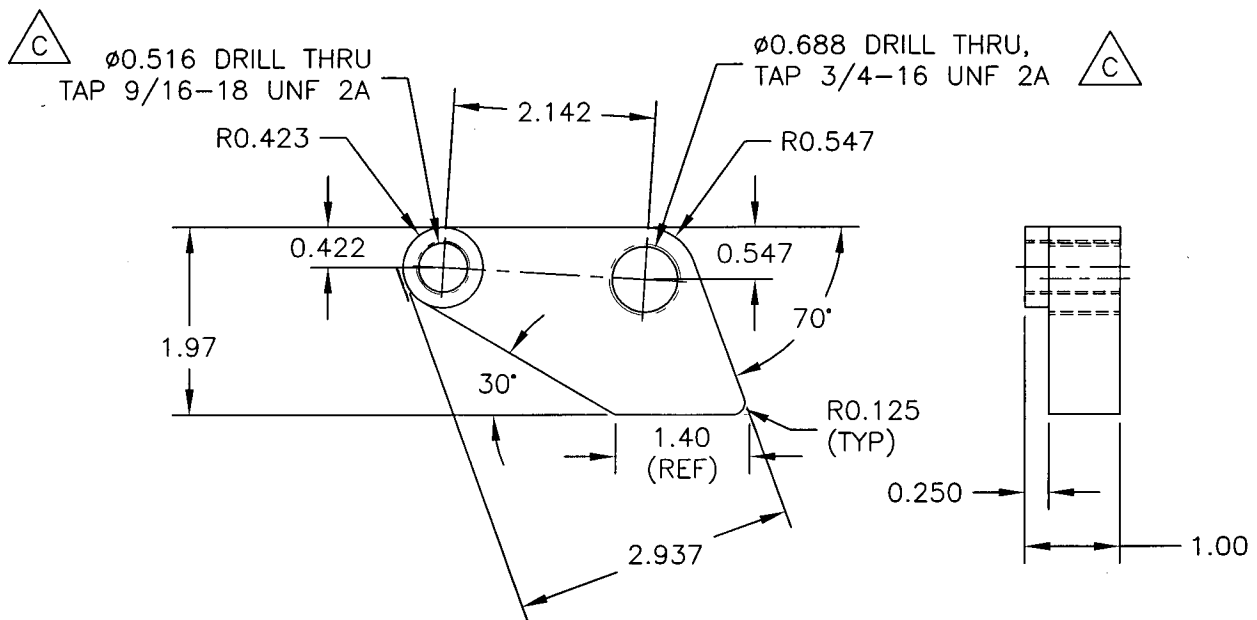
Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DESIGN JH	DRAWN BY JH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3379	REV. C SHEET 2 OF 4
DATE 05.05.27		TITLE ARM WELDMENT	SCALE 1:2



D3379-1 SUPPORT

PRELIMINARY ISSUE

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40.21, 38W/44W/50W/60W/70W, 1.000 STEEL (REF. DART SPEC. M1010-B1.000x02.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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